

## Ressol Chem

Nr. Meghmani Organics Ltd.  
Plot No. 4615, G.I.D.C.  
Ankleshwar – 393 002.

Manufacture & Supplier Of :

Synthetic Resin, Varnishes,  
Ph. No. ( O ) 02646 – 238145  
( M ) 94279 - 33680.

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**Product Name:** Bestomine MF 610

**Type:** Synthetic Amino Resin – Butylated Melamine  
Formaldehyde Resin.

**Salient Features:** MF 610 is Mix Butanol base Moderate reactive Melamine formaldehyde Resin with excellent hardness, reactivity and Good color retention.

**Applications:** Mainly used for high gloss general purpose stoving enamels. Used in D.G. lacquer for coating metallised polyester films and in clear stoving lacquers.

**Solubility:** Bestomine MF 610 is soluble in alcohols, esters, ketones, glycol ethers, aromatic hydrocarbons.

### Specifications as follows:

1. Appearance: Colorless water white Liquid.
2. Colour: 1 Max. on Gardner Scale
3. Clarity: Clear
4. Viscosity:  $60 \pm 15$  seconds. ( By Ford Cup B 4 @  $30^{\circ}\text{C}$ )
5. % of Non volatile:  $55 \pm 2$  %
6. Acid Value: Max 1.00 mg Koh / gm resin.
7. Free Formalin: 2% Max.
8. M.T.T.: 200 - 400 %
9. X.T.T.: Infinite
10. Specific Gravity: 1.01 – 1.03
11. Electric Resistivity: 300 KOhms Maximum.

**Remarks:** Supplying contains  $65 \pm 2$  % Solid @  $120^{\circ}\text{C}$  for 2 hours and 12 poise to 22 poise viscosity.

**Packing:** 210 Kgs M.S. Barrel and 25 Kgs MS Drum.